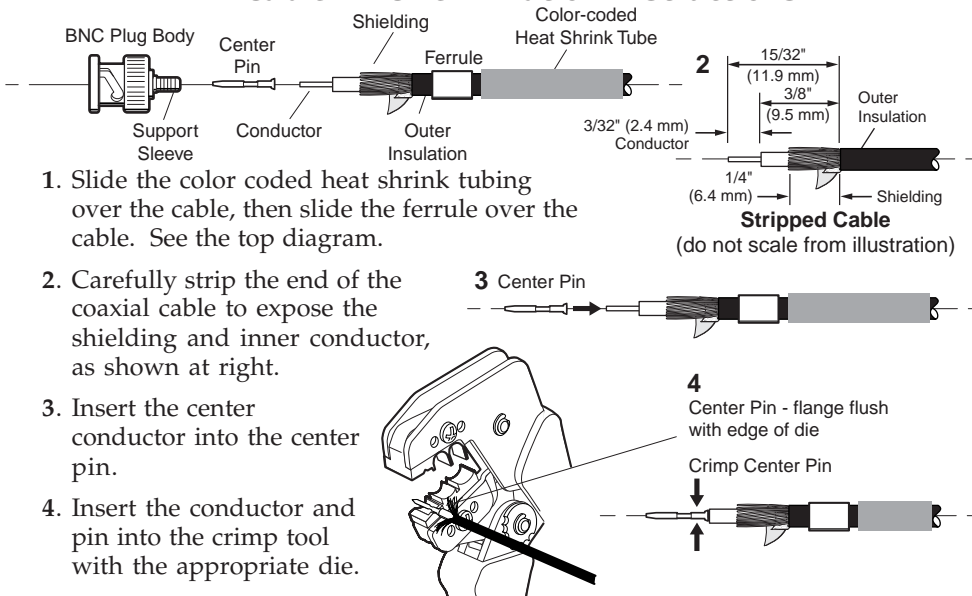
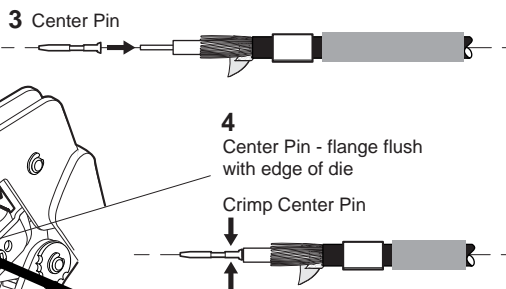


HR Cable BNC Termination Instructions



- Slide the color coded heat shrink tubing over the cable, then slide the ferrule over the cable. See the top diagram.
- Carefully strip the end of the coaxial cable to expose the shielding and inner conductor, as shown at right.
- Insert the center conductor into the center pin.
- Insert the conductor and pin into the crimp tool with the appropriate die.



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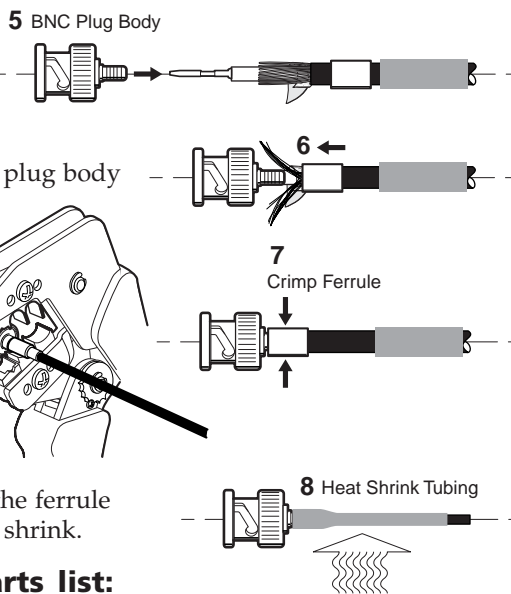
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68-624-01
Rev. A

With the flange on the center pin flush with the edge of the die, use the die's 0.044" crimp chamber (the smallest chamber) to crimp the center pin.

- Insert the center pin into the BNC plug body and slide the exposed shielding over the support sleeve of the BNC.
- Slide the ferrule over the shielding and against the BNC body.
- Using the die's 0.240" crimp chamber (the middle chamber), crimp the ferrule.
- Slide the heat shrink tubing over the ferrule and use a heat gun to set the heat shrink.



Related tools and parts list:

Crimp tool/die	100-045/046-01
Six conductor High Resolution, bulk, 500'	22-124-02
Male BNC HR connectors (qty. 30)	100-404-51
R, G, B, black, Y heat shrink HR/SHR, 1' precut ...	39-024, 025, 026, 003, 027-03